(19.3) Compare two 500 MWe electric power stations, one burning oil and the other using 3.0% enriched uranium. Both stations operate 6000 h y<sup>-1</sup> at 35% efficiency (heat to electricity). The oil (43.5 MJ/kg combustion energy) is carried by 100000 ton d.w. (dead weight, i.e. carrying capacity) oil tankers, and the uranium fuel by train cars of 20 t capacity each. Answer the following questions: (a) How many oil tankers will be needed every year for the oil-fired station? How many train cars will be needed every year for the nuclear power station for transporting (b) the enriched UO<sub>2</sub> reactor fuel, (c) the corresponding amount of natural uranium as  $U_3O_8$  to the isotope enrichment plant, if the tail is 0.35% in <sup>235</sup>U? (See Ch. 2 and §19.9.) Reactor fuel rating 40000 MW<sub>th</sub>d/t U.

Data given in the text:

$$Q_{oil} := 43.5 \cdot 10^{6} \cdot joule \cdot kg^{-1} \qquad Q_{gen} := \frac{500 \cdot 10^{6} \cdot 6000 \cdot 60 \cdot 60}{0.35} \cdot joule \cdot yr^{-1}$$
$$m_{oil} := \frac{Q_{gen}}{Q_{oil}} \qquad m_{oil} = 22.479 \cdot kg \cdot \sec^{-1}$$

(a) Oil tankers:

$$m_{tanker} \approx 100000 \cdot 10^3 \cdot kg$$
  $tankers \approx \frac{m_{oil}}{m_{tanker}}$   $tankers = 7.1 \cdot yr^{-1}$   
Rounded to 7 per year

(b) Train cars with enriched fuel:

$$Q_{Ufuel} := \frac{40000 \cdot 10^{6} \cdot 24 \cdot 60 \cdot 60}{10^{3}} \cdot joule \cdot kg^{-1}$$

$$m_{Ufuel} := \frac{Q_{gen}}{Q_{Ufuel}} \qquad m_{Ufuel} = 8.929 \cdot 10^{3} \cdot kg \cdot yr^{-1}$$

$$m_{traincar} := 20 \cdot 10^{3} \cdot kg \qquad traincars := \frac{m_{Ufuel}}{m_{traincar}} \qquad traincars = 0.446 \cdot yr^{-1}$$
This means 1 per year
(c) Train cars with U<sub>3</sub>O<sub>8</sub>:
$$x_{p} := 3 \cdot \% \qquad x_{w} := 0.35 \cdot \% \qquad x_{f} := 0.72 \cdot \%$$
Feed :=  $m_{Ufuel} \frac{x_{p} - x_{w}}{x_{f} - x_{w}}$ 

$$M_{wU} := 238.03 \cdot gm \cdot mole^{-1} \qquad M_{wO} := 16.00 \cdot gm \cdot mole^{-1} \qquad M_{wU3O8} := 3 \cdot M_{wU} + 8 \cdot M_{wO}$$

$$m_{U3O8} := Feed \cdot \frac{M_{wU3O8}}{3 \cdot M_{wU}} \qquad m_{U3O8} = 7.541 \cdot 10^{4} \cdot kg \cdot yr^{-1}$$
This means 4 per year